

RILSAMID®

AESN BLACK P202 T6L

ISO 16396 - PA12-HIP, EGHL, C22-004

Rilsamid® AESN BLACK P202 T6L resin is a black coloured grade designed for tube extrusion.

Rilsamid® AESN BLACK P202 T6L resin falls into the PA12-PHLY category according to DIN 73378.

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Melt Volume-Flow Rate	14 / *	cm ³ /10min	ISO 1133
Temperature	235 / *	°C	-
	455 / *	°F	-
Load	5 / *	kg	-
	11 / *	lb	-
MECHANICAL PROPERTIES			
Tensile Modulus	- / 440	MPa	ISO 527-1/-2
	- /	psi	
Yield stress	63800	MPa	ISO 527-1/-2
	- / 28		
	- / 4060	psi	
Yield strain	- / 25	%	ISO 527-1/-2
Nominal Strain at Break	- / >50	%	ISO 527-1/-2
Charpy Impact Strength, +23°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Impact Strength, -30°C	No Break / No Break	kJ/m ²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / No Break	kJ/m ²	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	- / 4	kJ/m ²	ISO 179/1eA
	- / 1.9	ftlb/in ²	
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	173 / *	°C	ISO 11357-1/-3
OTHER PROPERTIES			
Density	1030 / 1030	kg/m ³	ISO 1183
	1.03 / 1.03	g/cm ³	

MAIN APPLICATIONS:

Air brake.

Tubing for use in motor vehicles

PACKAGING:

This grade is delivered dried in sealed packaging (25 kg bags / 550 kg rigid containers) ready to be processed.

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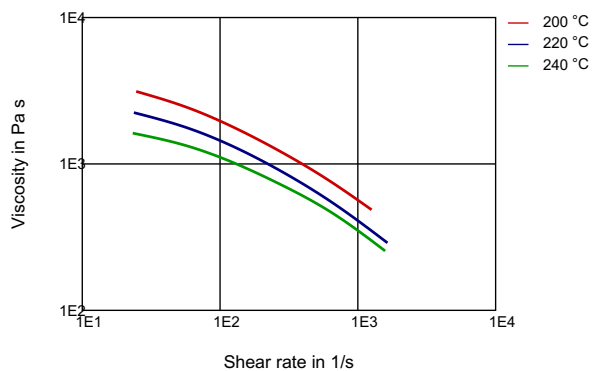
AESN BLACK P202 T6L

SHELF LIFE:

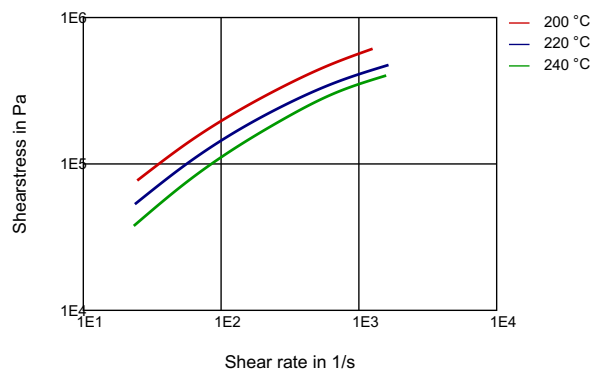
Two years from the date of delivery. for any use above this limit, please refer to our technical services.

DIAGRAMS

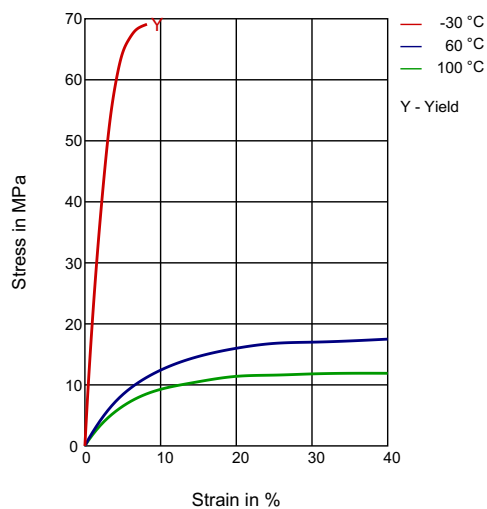
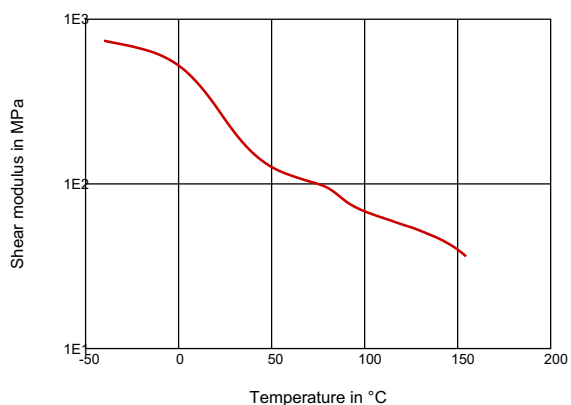
VISCOSITY-SHEAR RATE



SHEARSTRESS-SHEAR RATE



DYNAMIC SHEAR MODULUS-TEMPERATURE STRESS-STRAIN

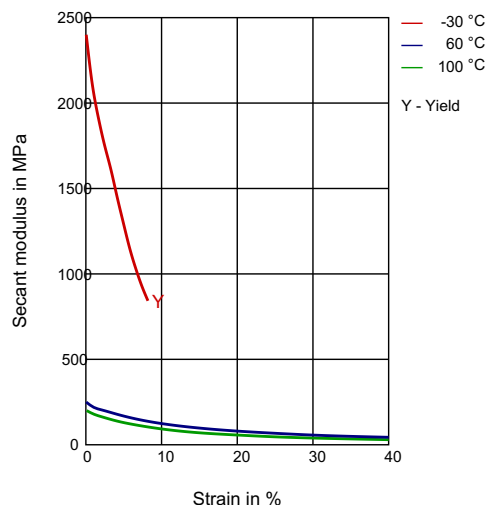


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SECANT MODULUS-STRAIN



Processing conditions for extrusion :

- Typical melt temperature (Min / Recommended / Max) : 260°C / 270°C / 280°C.
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-6 hours at 80°C.

PROCESSING Injection Molding, Profile Extrusion, Other Extrusion	Headquarters: Arkema France 420 rue d'Estienne d'Orves 92705 Colombes Cedex France T +33 (0)1 49 00 80 80 arkema.com Arkema Inc. – High Performance Polymers 900 First Avenue King of Prussia, PA 19406 Tel.: +1 610 205 7000 hpp.arkema.com
DELIVERY FORM Pellets	
ADDITIVES Lubricants, Plasticizer	
SPECIAL CHARACTERISTICS Heat Stabilized, Light Stabilized	
REGIONAL AVAILABILITY North America, Europe, Asia Pacific, South and Central America, Near East/Africa	

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